



BED STIFFENER BRACKET SET

(2016-2021 TACOMA)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) LH Bed Stiffner
- (1) RH Bed Stiffner

TOOLS REQUIRED

- T-40 Torx Socket
- T-55 Torx Socket
- 10mm Socket
- Socket Wrench

STEP 1



Remove (1) T-55 Torx bolt from the floor of the bed.

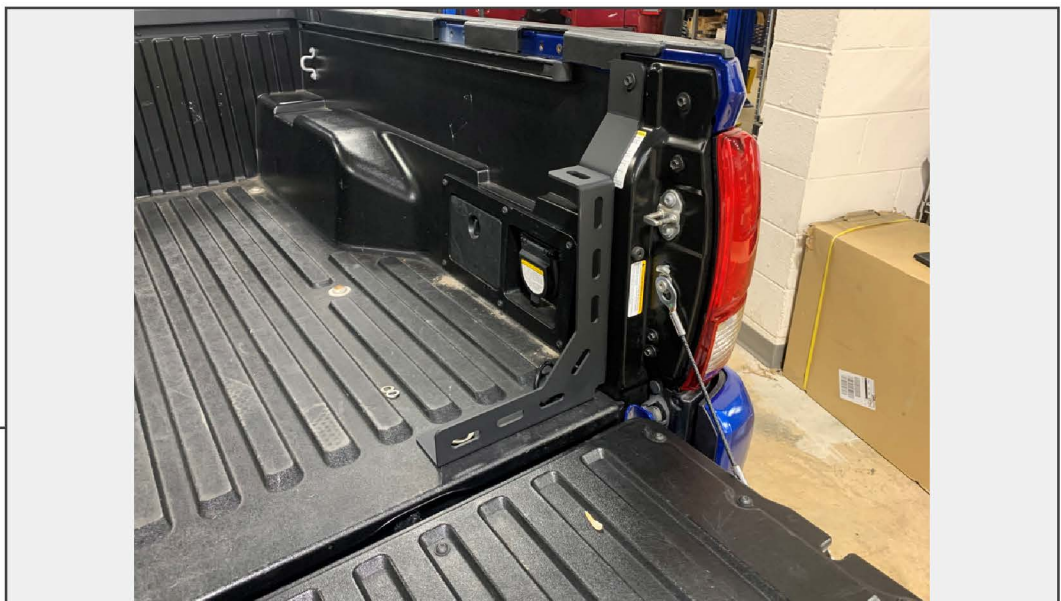
STEP 2



Remove (1) T-40 Torx bolt from the floor of the bed.

**STEP 3**

Remove (1) 10mm bolt along the bed rail.

**STEP 4**

Align the bed stiffener bracket to the vehicle, ensuring the (3) bolt holes align with the vehicle. Install the original hardware in the original locations to secure the bed stiffener bracket to the vehicle.

Note: Removal of some OEM flat/lock washers may be necessary from the T-40 Torx bolt to allow proper thread engagement.



STEP 5

Repeat steps 1-4 to the opposite side of the vehicle.

Installation is now complete.