



HD OVERLAND BED RACK

(2005-2021 TACOMA) 2005-2021

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) LH Base Panel
- (1) RH Base Panel
- (1) Crossover Roll Bar
- (1) LH Rear Panel
- (1) RH Rear Panel
- (1) LH Center Connector Panel
- (1) RH Center Connector Panel
- (1) LH Rack Side Bar
- (1) RH Rack Side Bar
- (1) Front Rack Panel
- (1) Rear Rack Panel
- (4) Crossover Bars
- (4) Utility Rail Nut Plates
- (8) M10x1.50 x 30mm Hex Bolts
- (8) M10x1.50 x 25mm Allen Bolts
- (8) M10 Flat Washers (Yellow)
- (8) M10 Flat Washers
- (8) M10 Lock Washers (Yellow)
- (8) M10 Lock Washers
- (8) M10 Flange Nuts
- (24) M8x1.25 x 15mm Allen Bolts
- (8) M8x1.25 x 50mm Allen Bolts
- (64) M8 Flat Washers
- (32) M8 Lock Washers

TOOLS REQUIRED

- 5mm Allen Key/Socket
- 13mm, 15mm, 17mm Wrenches
- Ratchet

SKU # TT21813

**STEP 1**

Remove the utility rail end cap. Slide (2) nut plates into the utility rail towards the front of the vehicle.

Repeat this step for the opposite side of the vehicle.

**STEP 2**

Install the (1) base panel to the vehicle using (4) M10x1.50 x 30mm Hex bolts, (4) M10 lock washers, and (4) M10 flat washers. Do not fully tighten hardware to allow adjustability.

Repeat this step for the opposite side of the vehicle.

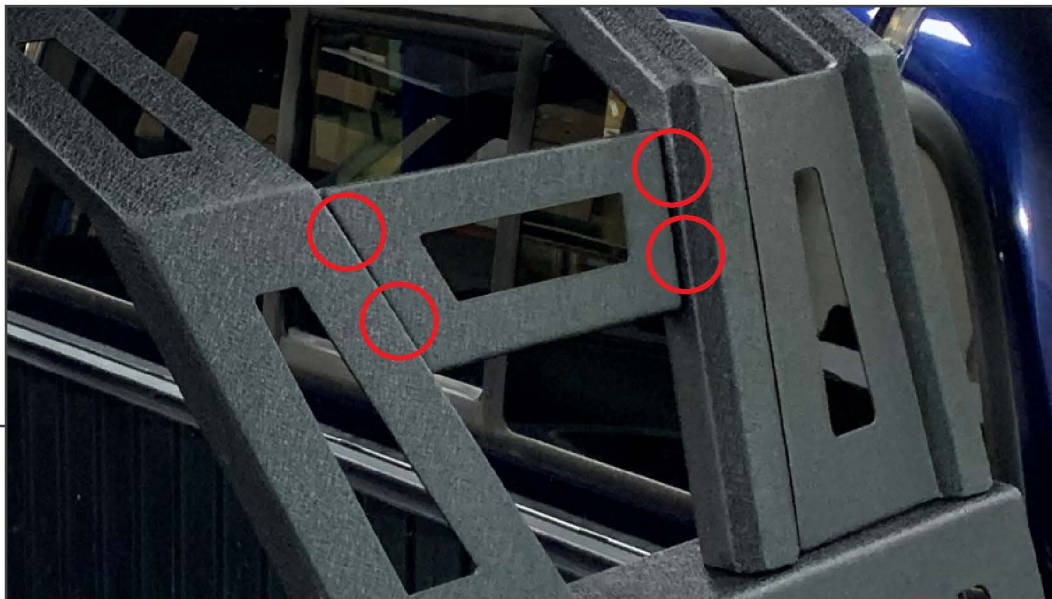
**STEP 3**

Install the (1) crossover roll bar to the side base panels using (4) M10x1.50 x 20mm Allen bolts, (8) M10 flat washers, and (4) M10 lock nuts. Do not fully tighten hardware to allow adjustability.

**STEP 4**

Install the rear panel to the base panel using (2) M10x1.50 x 20mm Allen bolts, (4) M10 flat washers, and (2) M10 lock nuts. Do not fully tighten hardware to allow adjustability.

Repeat this step for the opposite side of the vehicle.

**STEP 5**

Install the connector panel to the crossover bar and the rear panel using (4) M8x1.25 x 20mm Allen bolts, (8) M8 flat washers, and (4) M8 lock nuts. Do not fully tighten hardware to allow adjustability.

Repeat this step for the opposite side of the vehicle.

**STEP 6**

Install the front rack panel to the crossover bar using (4) M8x1.25 x 20mm Allen bolts and (4) M8 flat washers. Do not fully tighten hardware to allow adjustability.

**STEP 7**

Install the rack side bar to the vehicle using (4) M8x1.25 x 20mm Allen bolt, (8) M8 flat washers, and (4) M8 lock nuts. Do not fully tighten hardware to allow adjustability.

Repeat this step for the opposite side of the vehicle.

**STEP 8**

Install the (4) crossover bars to the vehicle using (8) M8x1.25 x 50mm Allen bolts, (16) M8 flat washers, and (8) M8 lock nuts. Do not fully tighten hardware to allow adjustability.



STEP 9

Install the rear rack panel to the vehicle using (6) M8x1.25 x 20mm Allen bolts, (12) M8 flat washers, and (6) M8 lock nuts.



STEP 10

Tighten all bed rack hardware to secure the bed rack to the vehicle.

Installation is now complete.