



STAINLESS STEEL CATBACK EXHAUST SYSTEM

(2016-2023 TACOMA 3.5L)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) Front Pipe
- (1) Muffler
- (1) Tail Pipe
- (2) Clamps
- (1) Hanger Clamp
- (1) Exhaust Tip

TOOLS REQUIRED

- 14mm Socket
- 17mm Socket
- Socket Wrench
- Torque Wrench
- Spray Lubricant
- Pry-bar

SKU #TT14620/TT14621

**STEP 1**

Raise and support the vehicle with a jack and jack stands. Support the vehicle at the manufacturer's recommended locations. Using a 14mm socket and socket wrench carefully remove the (2) flange bolts.

**STEP 2**

Spray the rubber exhaust hangers with spray lubricant prior to removing (1) rubber exhaust hanger from the front of the muffler and (2) from the rear of the muffler.



STEP 3

Remove the (1) remaining exhaust hanger from the tail pipe. It may be helpful to have a helper to remove the exhaust from the vehicle.



STEP 4

Trim the front pipe per your application below:

Access Cab and Double cab with Short Box (127.4" Wheelbase)- remove 14.25" from the non-flange side of the front pipe.

Double Cab Long Box (140.6" Wheelbase)- Do not cut.

**STEP 5**

Install the front pipe to the factory exhaust using the factory hardware. Install the hanger clamp as shown, slide the muffler onto the front pipe. Loosely secure the clamp using a 17mm socket and socket wrench.

**STEP 6**

Place (1) exhaust clamp on the muffler, install the over axle pipe into the factory exhaust hangers and into the muffler. Loosely secure the exhaust clamp.



STEP 7

Install the exhaust tip using the provided clamp. Adjust the exhaust as needed. Torque all clamps to 42ft-lbs to complete the installation.