



STAINLESS STEEL CATBACK EXHAUST SYSTEM W/ TURN DOWN TIP

(2016-2023 TACOMA 3.5L)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) Front Pipe
- (1) Muffler
- (1) Turn Down Pipe
- (1) Clamps
- (1) Hanger Clamp

TOOLS REQUIRED

- 14mm Socket
- 17mm Socket
- Socket Wrench
- Torque Wrench
- Spray Lubricant
- Prybar

SKU #TT14619

**STEP 1**

Raise and support the vehicle with a jack and jack stands. Support the vehicle at the manufacturer's recommended locations. Using a 14mm socket and socket wrench carefully remove the (2) flange bolts.

**STEP 2**

Spray the rubber exhaust hangers with spray lubricant prior to removing (1) rubber exhaust hanger from the front of the muffler and (2) from the rear of the muffler.



STEP 3

Remove the (1) remaining exhaust hanger from the tail pipe. It may be helpful to have a helper to remove the exhaust from the vehicle.



STEP 4

Trim the front pipe per your application below:

Access Cab and Double cab with Short Box (127.4" Wheelbase)- remove 14.25" from the non-flange side of the front pipe.

Double Cab Long Box (140.6" Wheelbase)- Do not cut.

**STEP 5**

Install the front pipe to the factory exhaust using the factory hardware. Install the hanger clamp as shown, slide the muffler onto the front pipe. Loosely secure the clamp using a 17mm socket and socket wrench.

**STEP 6**

Place (1) exhaust clamp on the muffler, install the turn down into the factory exhaust hangers and into the muffler. Adjust the muffler/turn down so that the turn down ends before the rear axle. Failure to do so will result in Damage to the exhaust/ vehicle.