



HD ROOF RACK

(2005-2023 TACOMA DOUBLE CAB)

INSTALLATION INSTRUCTIONS

CONTENTS

- (2) Side Rails
- (4) Inner Cross Bars
- (1) Front Cross Bar
- (1) Rear Cross Bar
- (10) M6x1.00 x 45mm Bolts
- (10) M6 Flat Washers
- (10) M6 Spacers
- (32) M8x1.25 x 25mm Allen Bolts
- (8) M8x1.25 x 15mm Allen Bolts
- (40) M8 Flat Washers
- (8) M8 Lock Washers
- (8) M8 Nuts
- (8) M8 T-Slot Nuts
- (1) Weatherstrip
- (1) 5mm Allen Key

TOOLS REQUIRED

- 14mm Wrench
- 10mm Socket
- Microfiber Cloth
- Isopropyl Alcohol
- Razor Blade
- Plastic Panel Removal Tool

SKU # TT12769

STEP 1

Using a plastic panel removal tool, remove the weatherstripping from both sides of the roof. Pry starting from above the rear window to remove the corner weatherstrip. Pry up on the remaining weatherstrip to remove the weatherstripping from the roof of the vehicle.

STEP 2

Using a razor blade, carefully remove the (3) adhesive covers on each side of the vehicle covering the bolt holes in the roof of the vehicle. Use isopropyl alcohol and a microfiber cloth to clean the adhesive from the vehicle.

**STEP 3**

Install (1) side rail to the vehicle using (5) M6x1.00 x 45mm bolts, (5) M6 flat washers, and (5) M6 spacers. Place the spacers against the vehicle, then align the side rail to the spacers and install the provided hardware. Do not tighten until all hardware is threaded into the vehicle. Repeat this procedure to the opposite side.

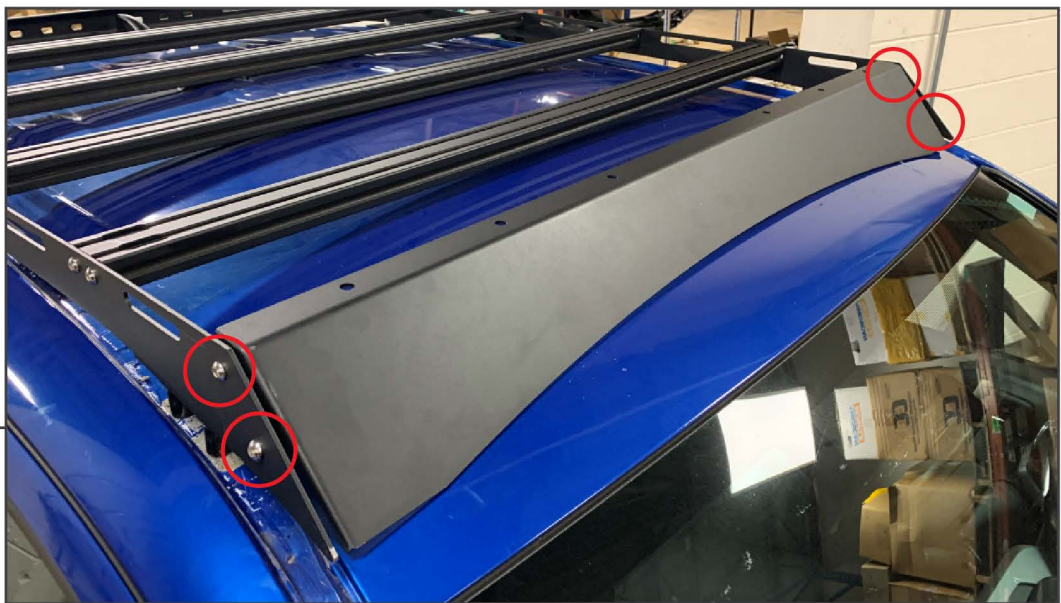
**STEP 4**

Using (16) M8x1.25 x 25mm Allen bolts and (16) M8 flat washers, secure the inner cross bars to the side rails. Tighten the hardware until secure.

Note: Cross bars are T-Slotted. Be sure to point the T-Slot notches facing up.

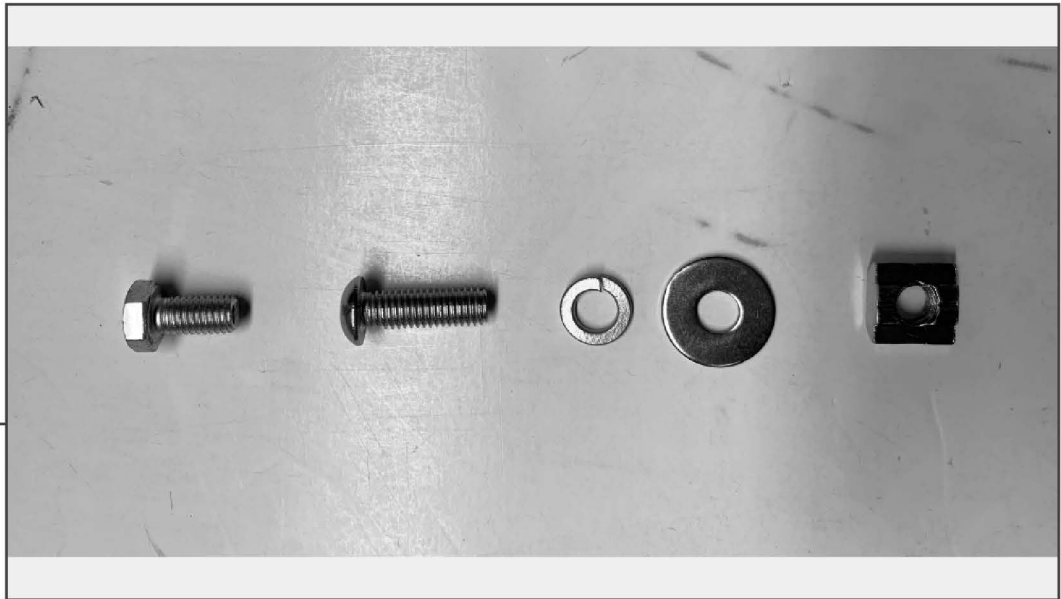
**STEP 5**

Install the rear cross bar inside the side rails using (4) M8x1.25 x 25mm Allen bolts, (8) M8 flat washers, and (4) M8 nuts. Tighten hardware until secure.

**STEP 6**

Press the supplied weatherstrip on to the bottom edge of the front cross bar. Trim the weather strip to fit. Then, install the front cross bar inside the side rails using (4) M8x1.25 x 25mm Allen bolts, (8) M8 flat washers, and (4) M8 nuts. Tighten hardware until secure.

Installation is now complete.



**T-Slots
Note**

Included in the package are (8) T-Slot nuts, (8) M8x1.25 x 15mm bolts, (8) M8x1.25 x 25mm bolts, (8) M8 lock washers, and (8) M8 flat washers. Use the included hardware to utilize the T-Slots in the roof rack.