



OEM STYLE CROSS BAR ROOF RACK

(2005-2023 TACOMA DOUBLE CAB)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) Driver Side Roof Bar
- (1) Passenger Side Roof Bar
- (1) Driver Side Roof Bracket
- (1) Passenger Side Roof Bracket
- (6) M6x1.00 x 45mm Bolts
- (8) M6x1.00 x 25mm Allen Bolts
- (14) M6 Rubber Flat Washers
- (2) Alcohol Pads
- (1) Allen Key

TOOLS REQUIRED

- Phillips Head Screwdriver
- Plastic Panel Removal Tool
- Razor Blade

SKU # TT12768

STEP 1

Using a plastic panel removal tool, remove the weatherstripping from both sides of the roof. Pry starting from above the rear window to remove the corner weatherstrip. Pry up on the remaining weatherstrip to remove the weatherstripping from the roof of the vehicle.

STEP 2

Using a razor blade, carefully remove the (3) adhesive covers on each side of the vehicle covering the bolt holes in the roof of the vehicle.

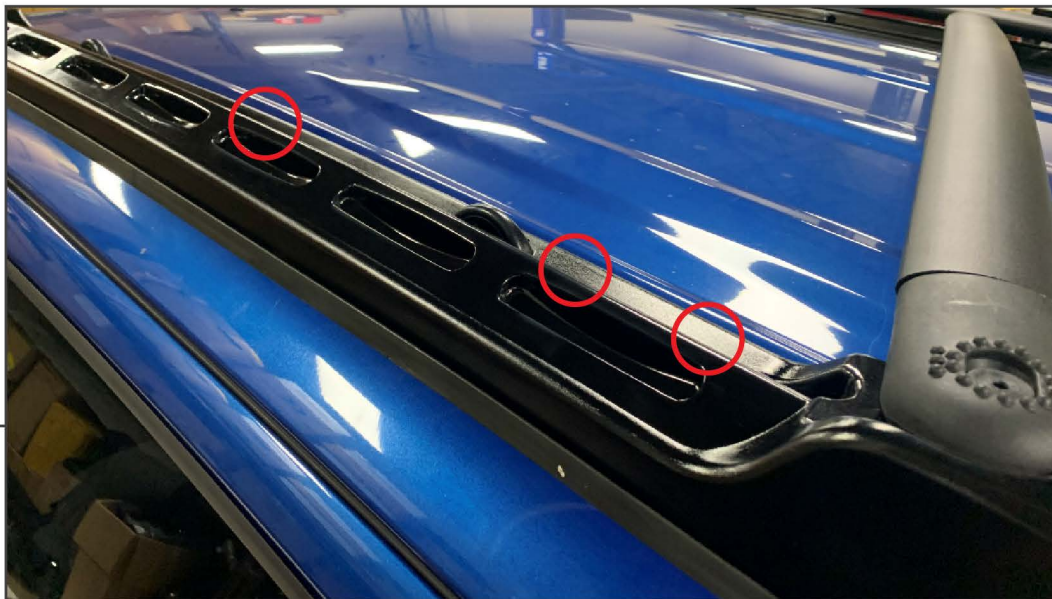
**STEP 3**

Using the front bolt holes, secure the roof bracket to the vehicle using (2) M6x1.00 x 25mm Allen bolts and (2) M6 rubber flat washers.

**STEP 4**

Lift the roof rack onto the vehicle over top of the bracket. Secure the front of the roof rack to the roof bracket using (2) M6x1.00 x 25mm Allen bolts. Do not tighten these bolts.

Note: Swing the roof rack arm away by lifting the plastic tab to gain access to the bolt holes.

**STEP 5**

Clean the weatherstrip track above the rear window using the provided (2) alcohol wipes. Peel back and adhere the double sided tape weatherstrip attached to the roof rack to the vehicle. Secure the rear of the roof rack using (3) M6x1.00 x 45mm bolts and (3) M6 rubber flat washers. Tighten all roof rack hardware.

**STEP 6**

Repeat steps 1-5 to the opposite side of the vehicle.

**STEP 7**

Swing out both roof rack bars towards the opposite side of the vehicle. Place down until the arms clip into place. Tighten down the (1) Allen bolt on each roof rack bar.

**STEP 8**

Installation is now complete.