

# T-REX GRILLES



## UPPER CLASS MAIN GRILLE

MAIN GRILLE OVERLAY - #54128 / #51128

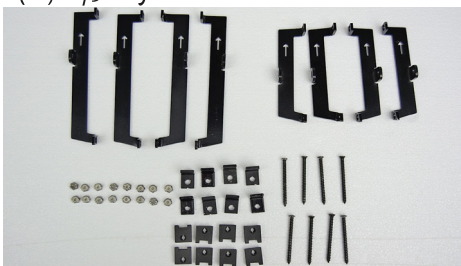
2016-2017 CHEVROLET SILVERADO

### PARTS INCLUDED

- (1) 2 piece - Main Grille overlay
- Polished - Part #54128 OR
- Black - Part #51128 OR

### HARDWARE INCLUDED

- (8) #8 x 3" Phillips Flat Head Sheet Metal Screws - Stainless Steel - Black Coated
- (8) #8 Flat Nuts
- (8) #8 U Nuts
- (8) L Shaped Anchor Brackets
- (4) Large Bracket Mounts
- (4) Small Bracket Mounts
- (16) 10/32 Nylon Lock Nuts



\* Image of Hardware

### TOOLS REQUIRED

- Screwdriver set (Phillips)
- Needle Nose Pliers
- Socket Set
- Ratchet Tool

## GRILLE REMOVAL & GRILLE INSTALLATION GUIDE

### START HERE

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at [tech@trexbillet.com](mailto:tech@trexbillet.com) to verify fitment and assist with technical questions. All other inquires can be directed to [info@trexbillet.com](mailto:info@trexbillet.com). In the event you do not have internet access please call 1-800-287-5900.

\* APPLICATION MODELS VARY. WE RECOMMEND TO VERIFY FITMENT BEFORE BEGINNING INSTALLATION PROCESS.  
\* IMAGES FEATURED IN THE INSTRUCTION DOCUMENTS MAY NOT ALWAYS EXACTLY MATCH YOUR GRILL.

### STEP 1 FRONT BUMPER REMOVAL

- 1) Turn off engine and chalk tires with stop block. Open Hood. Disconnect Battery.

### PRO TIP:

Before you begin, use "3M Painters Tape" to apply a protective guard around the work areas. Attend to the fender and bumper valance. This will help protect the paint and finish of your vehicle.

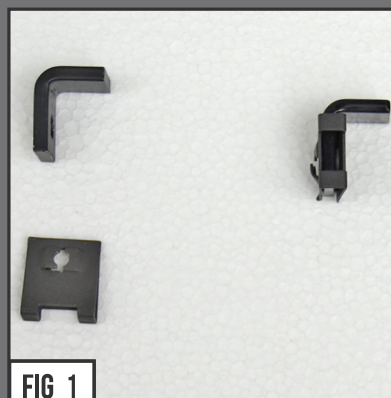


FIG 1

### STEP 2

- 2) Begin by assembling your provided hardware. Mate the Flat Nut Plates to the L Shaped Anchor Bracket.

Note the orientation in Figures 1 & 2. Set aside to use later in just a few more steps.

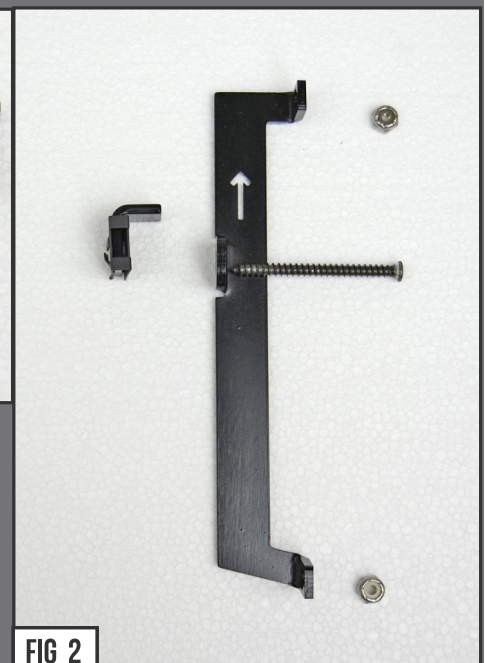
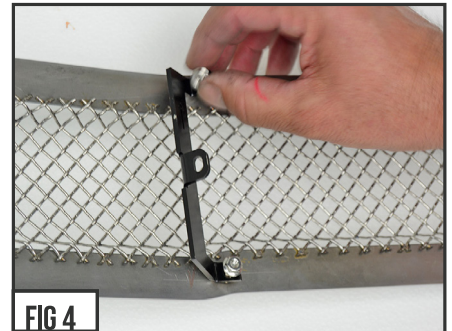


FIG 2

# UPPER CLASS MAIN GRILLE

## GRILLE INSTALL - CONTINUED

## MAIN GRILLE OVERLAY - #54128 / #51128 2016-2017 CHEVROLET SILVERADO



### STEP 3

SEE FIGURES 3

3) Starting with the smaller grille overlay (the top piece), place it face down on a clean soft cushioned surface, so as to not scratch the grille face.

\* IMPORTANT \* Note the grille overlays feature a notch out, that accommodates and fits the factory grille bow-tie badging.

Take the smaller sized mounting brackets, put them into position so that all brackets present the arrow pointing up and the mounting tab is pointing inside to the middle. You will note that there are specific mounts for both the left and right side.

### STEP 4

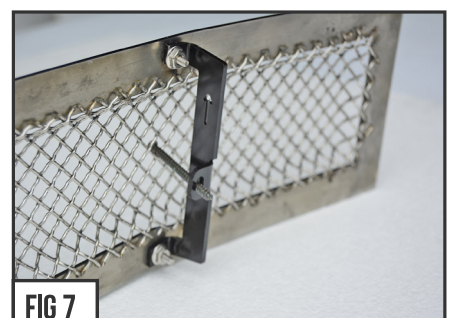
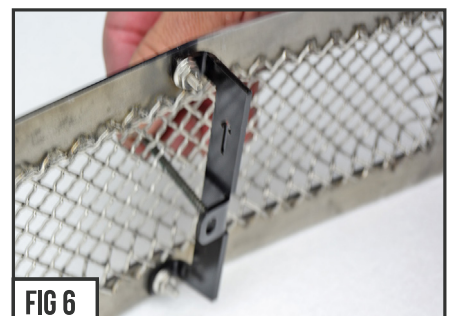
SEE FIGURES 4 & 5

4) With the mounting brackets properly placed into position, and matching the orientation presented here, go ahead tighten down the brackets to the grille with the provided nuts with a 10mm nut driver, socket, or wrench.

### STEP 5

SEE FIGURES 6 & 7

5) From outside the grille face, slide the provided screws through the wire mesh and through the mounting tab.



### STEP 6

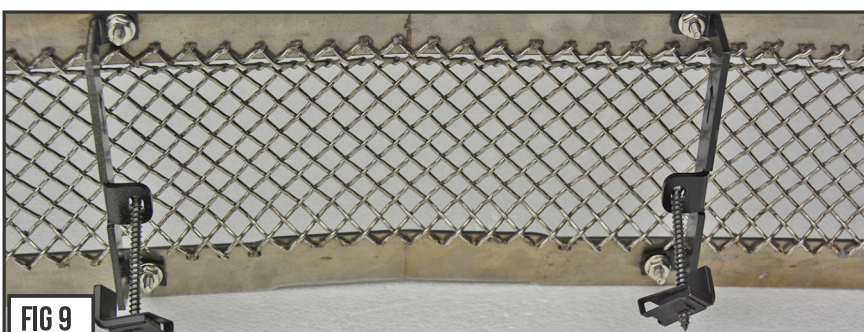
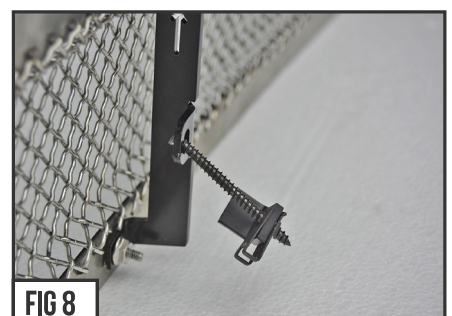
SEE FIGURES 8 & 9

6) Take your assembled hardware from Step 2 & Figure 1, thread onto the screw a few good turns. Make sure to note that the L Shaped Anchor Bracket presents the tab as seen in Figure 8.

### STEP 7

SEE FIGURES 8 & 9

7) Go ahead and repeat these same steps and assemble and mount the hardware to the lower grille overlay.



# UPPER CLASS MAIN GRILLE

## GRILLE INSTALL - CONTINUED

## MAIN GRILLE OVERLAY - #54128 / #51128 2016-2017 CHEVROLET SILVERADO



### STEP 8

SEE FIGURES 9 & 10

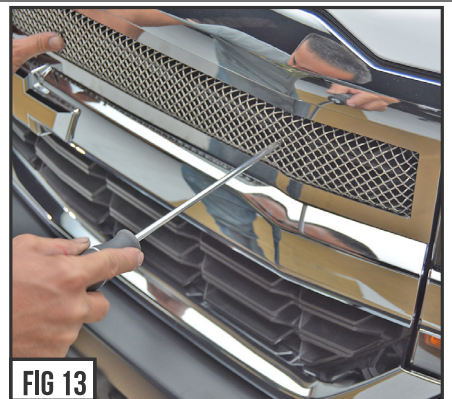
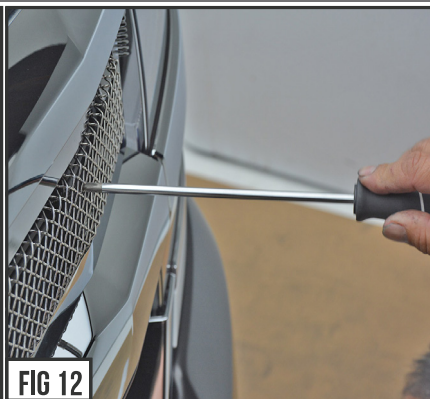
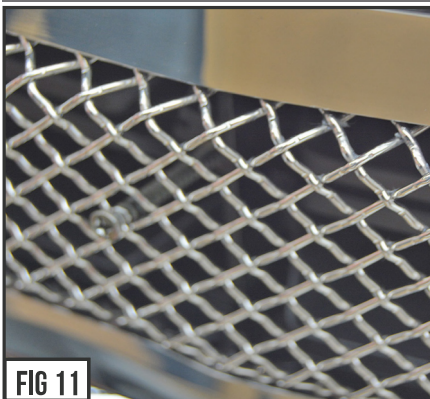
8) You are now ready to position and put into place the upper grille overlay.



### STEP 9

SEE FIGURES 9 & 10

9) With both hands, overlay the grille and fit it into place.



### STEP 10

SEE FIGURES 11 - 13

10) Once you are satisfied with the gaps and alignment, press the screw / bracket assembly so that the brackets slide through the factory grille mesh openings.

### STEP 11

SEE FIGURES 11 - 13

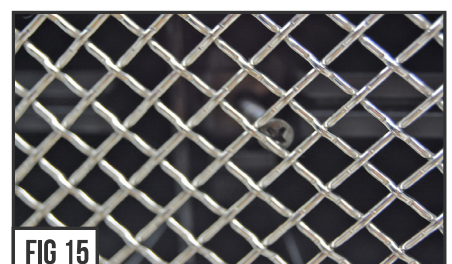
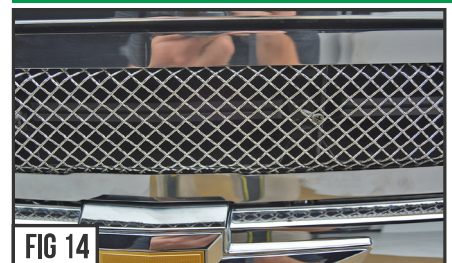
11) Looking through the grille overlay, screw down the brackets so they catch and grab the backside of the factory grille behind and then tighten till overlay is secure.

### STEPS 12 - PRO TIP

SEE FIGURES 14-15

12) If you having trouble with the bracket properly securing itself against the factory grille, stick a second screwdriver through to help position the bracket into place while tightening down.

## INSTALLER'S PRO TIP



## GRILLE SHELL DISASSEMBLY PROCESS CONTINUED

# UPPER CLASS MAIN GRILLE

## GRILLE INSTALL - CONTINUED

## MAIN GRILLE OVERLAY - #54128 / #51128 2016-2017 CHEVROLET SILVERADO



### STEP 13

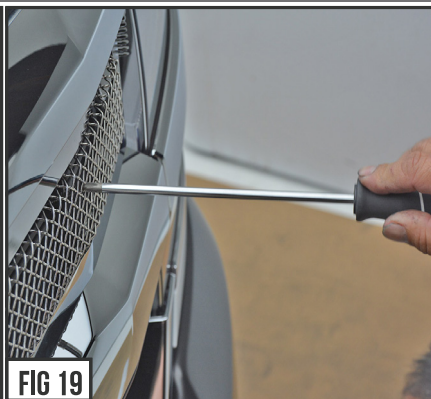
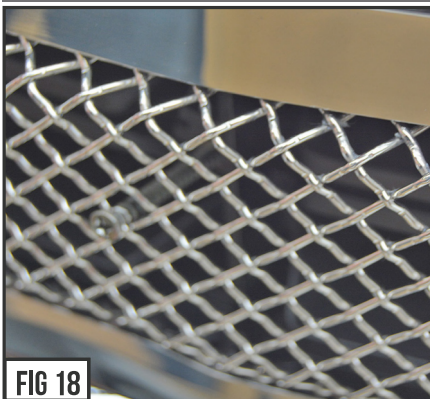
SEE FIGURES 16 & 17

13) You are now ready to position and put into place the lower grille overlay.

### STEP 14

SEE FIGURES 16 & 17

14) With both hands, overlay the grille and fit it into place.



### STEP 15

SEE FIGURES 18 - 20

15) Once you are satisfied with the gaps and alignment, press the screw / bracket assembly so that the brackets slide through the factory grille mesh openings.

### STEP 16

SEE FIGURES 18 - 20

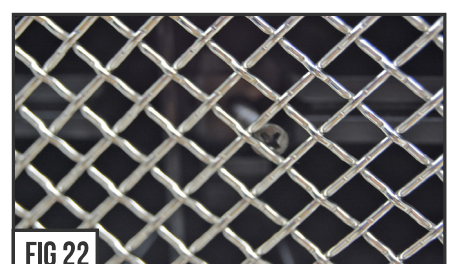
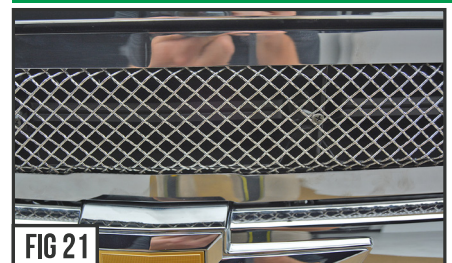
16) Looking through the grille overlay, screw down the brackets so they catch and grab the backside of the factory grille behind and then tighten till overlay is secure.

### STEPS 17 - PRO TIP

SEE FIGURES 21 - 22

17) If you having trouble with the bracket properly securing itself against the factory grille, stick a second screwdriver through to help position the bracket into place while tightening down.

## INSTALLER'S PRO TIP



## GRILLE SHELL DISASSEMBLY PROCESS CONTINUED

# UPPER CLASS MAIN GRILLE

## GRILLE INSTALL - CONTINUED

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FIG 23



FIG 24

### STEP 18

SEE FIGURES 16 & 17

18) At this point you want to look over your work and examine the gap alignments around all edges and in between the new T-REX Grille and the vehicle components and body lines. Carefully close the hood for a complete visual inspection. If adjustment is needed, you can loosen & remove the hardware mounts and shift side to side or up & down to achieve proper look.

## GRILLE INSTALL - COMPLETE



FIG 25





## T-REX GRILLES PRODUCT WARRANTY

### T-REX GRILLES PRODUCT WARRANTY

T-REX Truck Products warrants its grille products to be free from defects in material and workmanship for the lifetime of the grille. T-REX Truck Products warrants the finish of its grille products for a 3 year period beginning at the time of sale to the end user. These warranties are limited warranties and do not cover abuse, modification or improper installation nor do they cover finish failure caused by caustic cleaning agents, road salts or other chemicals. T-REX Truck Products reserves the right to repair or replace a defective product at its sole discretion. Any T-REX product must be returned to T-REX for warranty consideration and must be returned at the customer's expense. In the event that the product is deemed to be defective, the repaired or replaced item will be returned via a surface shipping method to the customer at T-REX Truck Products expense. No provision is made for any labor, rental car or other costs incurred by the failure of its products.

## LED LIGHTING EQUIPMENT INSTALLATION / DISCLAIMER

### WARNING

**PLEASE CONSULT YOUR LOCAL AUTOMOTIVE ELECTRICAL PROFESSIONAL FOR INSTALLATION SERVICES AND ADVICE.** T-REX IS ONLY EQUIPPED TO PROVIDE BASIC TECHNICAL ASSISTANCE DUE TO THE DIVERSITY OF VEHICLES, VEHICLE OPTIONS & MODIFICATIONS AND LIGHTING CONFIGURATION OPTIONS AVAILABLE. T-REX Truck Products cannot be held liable due to improper component installation and / or faulty wiring.

### GENERAL GUIDELINES

LED Lights & LED Light Bars operate at relatively high currents and should only be installed by qualified personnel with experience in switched / relayed high draw DC Circuits.

- Light Bars are designed for use only with standard 12v DC power systems
- Light Bars are for OFF-ROAD USE ONLY. Check your local laws & regulations regarding vehicle mounted lights.
- Some Light Bars are equipped with waterproof connectors while others are simply pig-tailed
- Red Wires = POSITIVE | Black Wires = NEGATIVE
- ALWAYS install your lights on a fused circuit. Basic fusing guidelines: maximum 5A for every 10" of LED Light Bar.

### GENERAL USE, INSTALL AND ADJUSTMENT TIPS

NOTE 1: T-Rex Torch Series Grilles (with LED Light Bars installed), and LED Light Bars themselves are for OFF-ROAD USE ONLY.

NOTE 2: Light Bars in Torch Series Grilles are installed flush with the grille from the factory. This may or may not be the ideal angle for each light depending on the configuration of your vehicle and its options and/or modifications. To adjust the angle of your light bars simply loosen the mounting hardware on either side of each Light Bar, rotate the Light Bar to adjust the angle, then tighten the hardware once the desired angle is achieved (please be careful not to over-tighten the mounting hardware or scratch the protective powder-coat finish). It is best to adjust the angle with the vehicle on level ground with the lights facing a wall, garage door or other solid barrier at a distance of approximately 25-30 feet.

NOTE 3: Please consult a qualified automotive electrical professional for light bar wiring installation.

NOTE 4: An optional universal wiring harness (part# 639HAR1) is also available that includes high-heat & oil/fuel resistant wires, waterproof connector, 12v relay, 12v rocker switch, inline fuse holder. Our universal wiring harness significantly expedites the installation process but is not a vehicles specific "Plug & Play" product and does not eliminate the need for a professional installation.

Please contact your local T-Rex dealer for more information or visit [www.trexbilliet.com](http://www.trexbilliet.com).

## GRILLE CARE INFORMATION

### GRILLE CARE INFORMATION

T-REX grilles are finest in the industry but do require normal care. Wash regularly as you would when caring for your vehicles. Never use dish soap.

### POLISHED FINISH

T-REX polished grilles should be waxed at the same time that you wax the vehicle and can be cleaned with soap and water. A polished finish can be cared for in the same fashion that would care for your vehicles factory chrome. Never leave wet water spots as that may leave a blemish.

### MATTE BLACK FINISH

Paint warranty applies to defects in material and / or workmanship, it does not cover the matte finish surface appearance.

To enjoy the matte appearance for many years to come, please follow these owner care and maintenance tips.

Get a no-shine matte car wash soap that uses no fillers, no silicone, and won't strip your matte paint of its layer of protection.

Do not use wax, detail spray, armorall®, or any products made for normal paint. Use only products specifically developed for matte finish paint. Do not use products that are even mildly abrasive, such as polishes, glazes, or rubbing compounds. Do not use mechanical cleaners or polishers. Do not use terrycloth, cloth, or paper towels. Do not rub the finish vigorously, this will burnish the paint finish, causing a permanent shiny spot. Shiny spots cannot be removed.

Do not use commercial car wash facilities or their shine enhancement products. Most car wash brushes, large mechanized "towels," and shine enhancement products can damage matte paint.

Remove foreign substances such as insect remains, tar, and road debris using a soft applicator and a mild solvent; saturate and soak area before cleaning—rub lightly.

Hand-wash with a soft wash mitt and mild cleaning product safe for matte paint. Use microfiber cleaning cloths with alcohol-based window cleaner for basic surface clean-up.

### GLOSS BLACK FINISH

T-Rex Grilles with Gloss Black Powder Coated Finish may be washed regularly as you would when caring for your vehicles finish using soap and water. T-REX grilles should be waxed at the same time that you wax the vehicle. As a general rule, anything you use to clean your vehicles painted surfaces can be used to clean and maintain your T-REX grille. A Gloss powder Coated Finish can be cared for in the same fashion that you would care for your vehicles factory paint job. Never leave wet water spots as that may leave a blemish.