

# 20121

2014-2015

Chevrolet Silverado 1500



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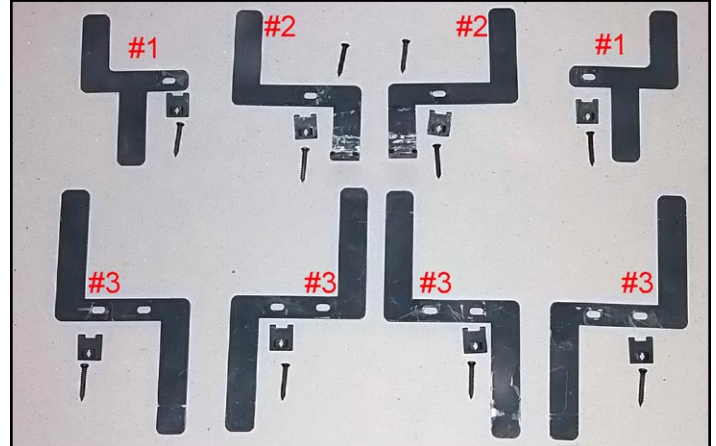
## 2014-2015 Chevrolet Silverado 1500 Billet Grille Replacement 2pc

### TOOLS REQUIRED:

10mm Wrench or Socket  
 Flat Head Screwdriver  
 Power Drill  
 3/16" Drill Bit  
 Ratchet & Extensions

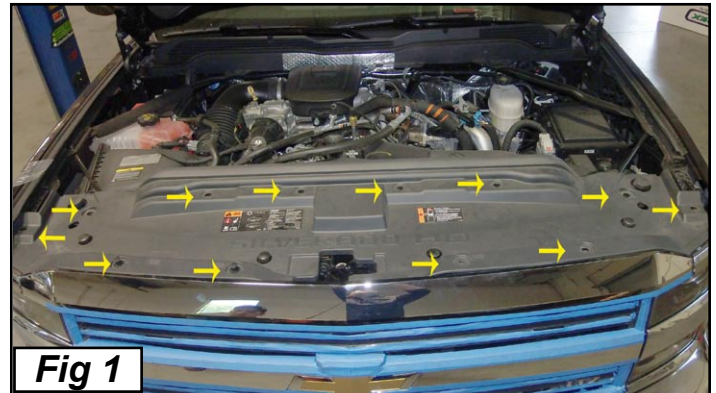
### PARTS LIST

(2) Top side brackets (#1)  
 (2) Top center brackets (#2)  
 (4) Bottom Brackets (#3)  
 (10) #8 (6 head) screw  
 (8) #8 U-nuts



### Step 1

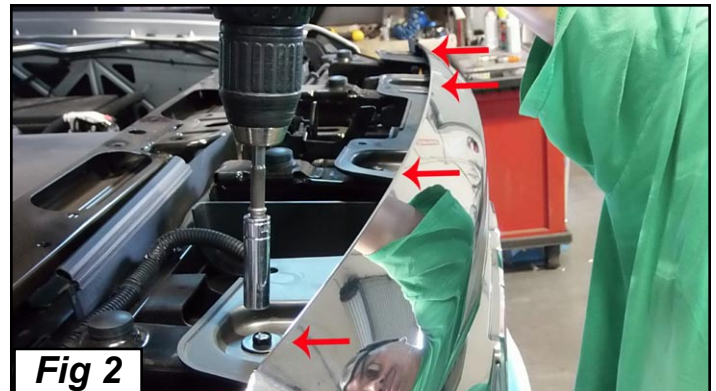
Open hood and remove the 12 plastic push clips securing the plastic radiator shroud to the radiator core. Carefully use a flat head screwdriver to release the clip up, you can now remove the clips. Once all clips have been removed the plastic radiator shroud can be removed. (Fig 1)



**Fig 1**

### Step 2

Remove the four 10mm upper bolts securing the factory grille shell to the radiator support. (Fig 2)



**Fig 2**

**Step 3**

Remove the four 10mm upper bolts securing the lower section of the factory grille assembly. Two are located in the middle and once bolt on each opposite corner. (Fig 3)

**Fig 3****Step 4**

Remove the two 7mm bolts securing the lower section of the factory grille assembly to the front fender. Two are located in the middle and once bolt on each opposite corner. Repeat on opposite side. (Fig 4)

**Fig 4****Step 5**

The front grille assembly can now be removed from the vehicle. With the help of an assistant on the opposite side gently tilt the grille assembly up while pulling away from the vehicle at the same time. The assembly is held in place by compression clips. You can now carefully place the grille face side down for the installation of you T-REX Grille (Fig 5)

**Fig 5****Step 6**

With your grille laying face down remove the rubber intake seal by removing the fourteen 7mm bolts. (Fig 6)

**Fig 6**



**Step 7**

Remove the factory upper and lower grille inserts by using your flat head screwdriver to depress the tabs securing the inner grille to the grille assembly. Work your way around the entire grille assembly and remove the inner grille. (Fig 7)

**Fig 7****Step 8**

Insert the U Nuts over each of the mounting brackets. Make sure all holes are aligned with U Nuts. (Fig 8)

**Fig 8****Step 9**

Starting with the upper portion of the grille. Insert the top side brackets by sliding in the flat end of the bracket to the upper tap. (#1). Making sure the bracket is pointing towards the center of the grille as shown. (Fig 9)

**Fig 9****Step 10**

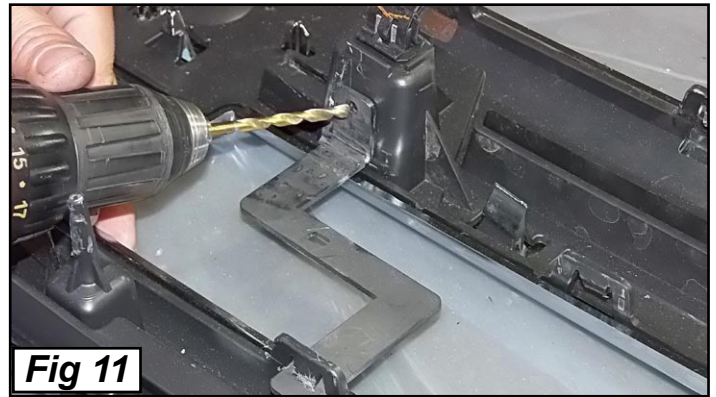
Insert the Top Center Brackets (#2) as shown in the image. Align the upper tab of bracket with the top slot in the grille and the bottom tab against the emblem tab. Repeat on opposite side. (Fig 10)

**Fig 10**



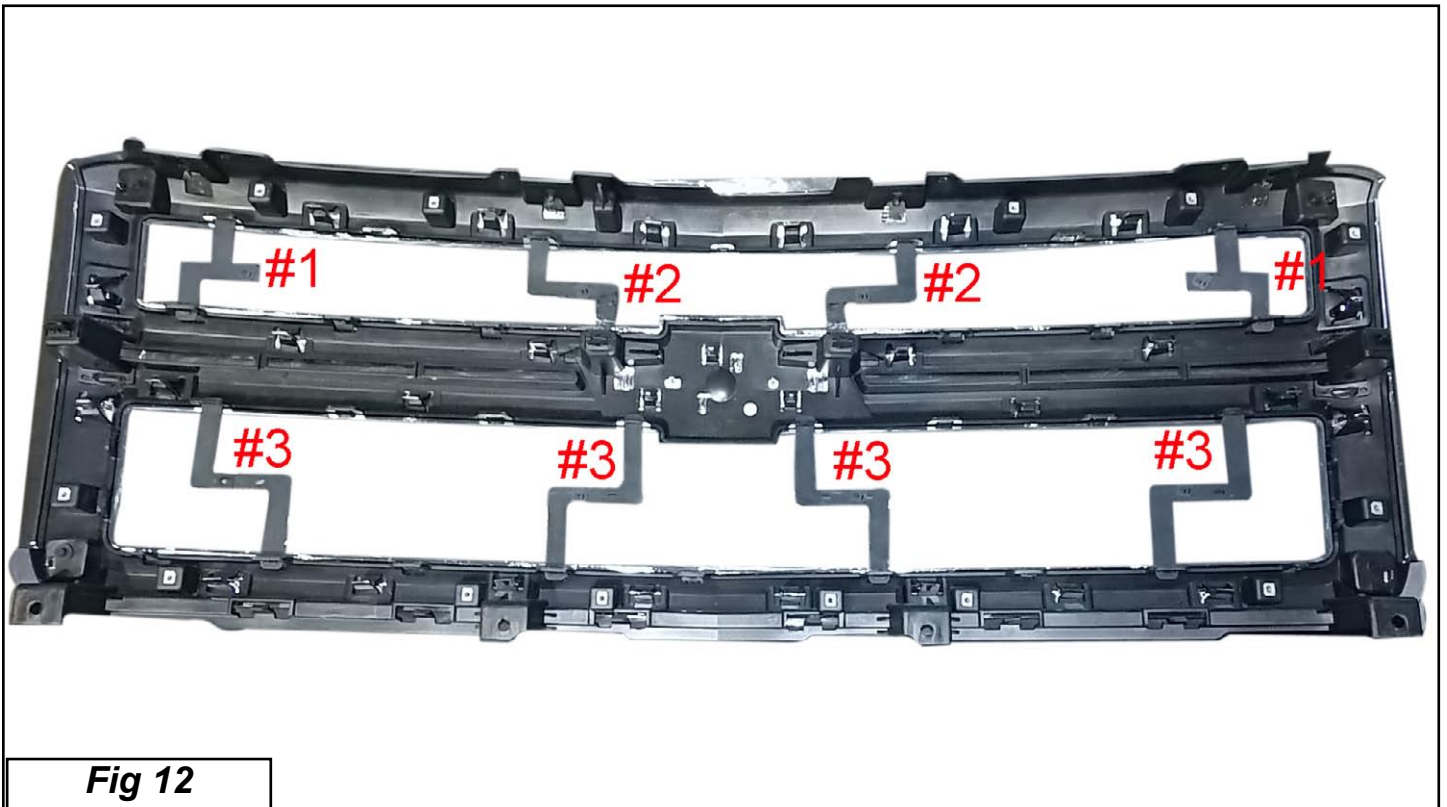
**Step 11**

Using your 3/16" drill bit. Drill a hole into the upper grille for both Top Center Brackets (#2). Secure bracket to grille shell with the included #8 Screw. Repeat on the other bracket. (Fig 11)



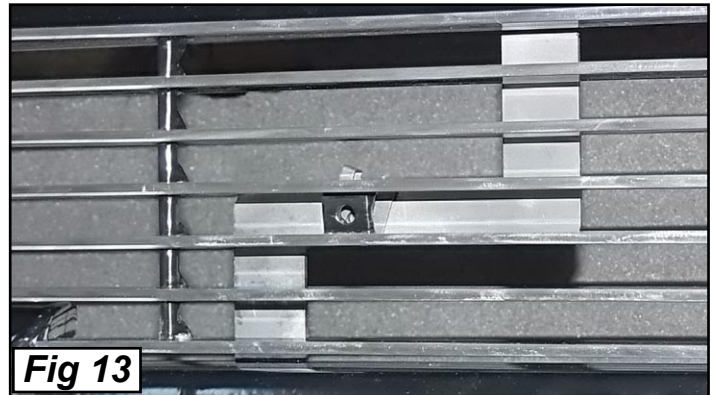
**Step 12**

Position the lower grille brackets as shown in the diagram below. (Fig 12)



**Step 13**

Flip grille assembly face up. Install the T-REX Billet Grilles in the grille openings. Align the mounting tabs on the billet grille with the mounting holes/ U Bolts on the brackets. (Fig 13)

**Step 14**

Secure the upper and lower grilles with the included #8 Screws. (Fig 14)

**Step 15**

Your installation is now complete. Reattach the rubber intake seal and grille assembly back to the vehicle in reverse order of removal. Make sure you reconnect all disconnected wiring harness and reattach all clips and screws. (Fig 15)

