

T-REX

Billet Grilles

20468

**06-09 DODGE RAM
TRUCKS BILLET
INSERT**

20468

**06-09 DODGE RAM
TRUCKS BILLET
INSERT**

06-09 Dodge Ram Trucks 1 PC Billet Insert

Tools Required:

Phillips & Slotted Screwdriver
Die Grinder w/ Cut-off Wheel
Drill & 1/8" Drill Bit
Files or Sandpaper
Masking Tape

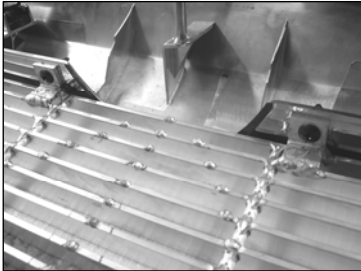
Hardware / Parts List:

1 Billet Insert
8 #10 x 3/4 Phillip Screws
8 #10 Flat Nuts

Read and understand instructions before attempting installation

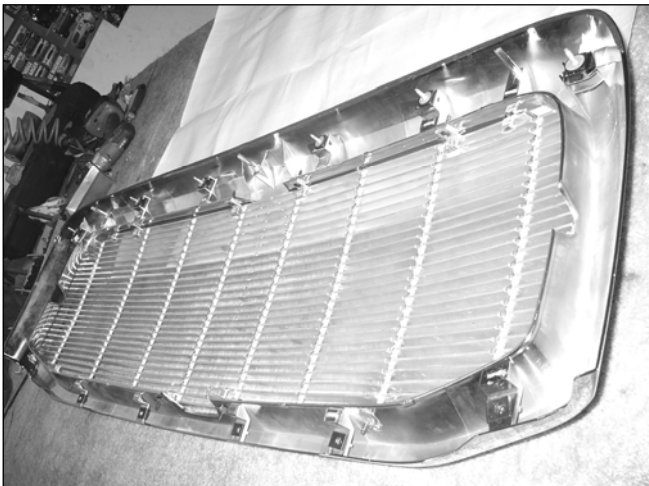
Step1

Remove the factory grille from vehicle and place it face down on a workbench. The factory chrome grille has two black or chrome plastic inserts held in place by molded tabs. Remove the two inserts by hand. A slotted screwdriver may be used to pry the molded clips apart.



Step2

Apply masking tape to the painted or chrome grille face. Use a die grinder or similar tool to cut the center cross bars from the grille. Make your cuts at the base of each bar (where it meets the perimeter). File or sand the cuts smooth if needed. Center the grille into the opening; hold it firmly in place. Drill a 1/8" hole aligned with each mounting hole.



Step3

Thread the #8 screws and flat nuts at each bracket. Re-install the grille shell assembly back onto the vehicle.

Thank you for purchasing a T-Rex billet grille.

12/12/05

