



REAR SLIM FENDER FLARES

(2007-2018 WRANGLER JK)

INSTALLATION INSTRUCTIONS

CONTENTS

- (2) Rear Fenders
- (12) M6x1.00 Rivnuts
- (12) M6x1.00 25mm Allen Bolts
- (12) M6 Lock Washers
- (12) M6 Flat Washers
- (4) Self-Tapping Screws
- (1) Rivnut Install Tool
- (2) Foam Strips

TOOLS REQUIRED

- Soft Pry Tool/ Panel Removal Tool
- 10mm, 13mm Socket
- 13mm Wrench
- 4mm, 5mm Allen Wrench
- Ratchet
- Razor Knife

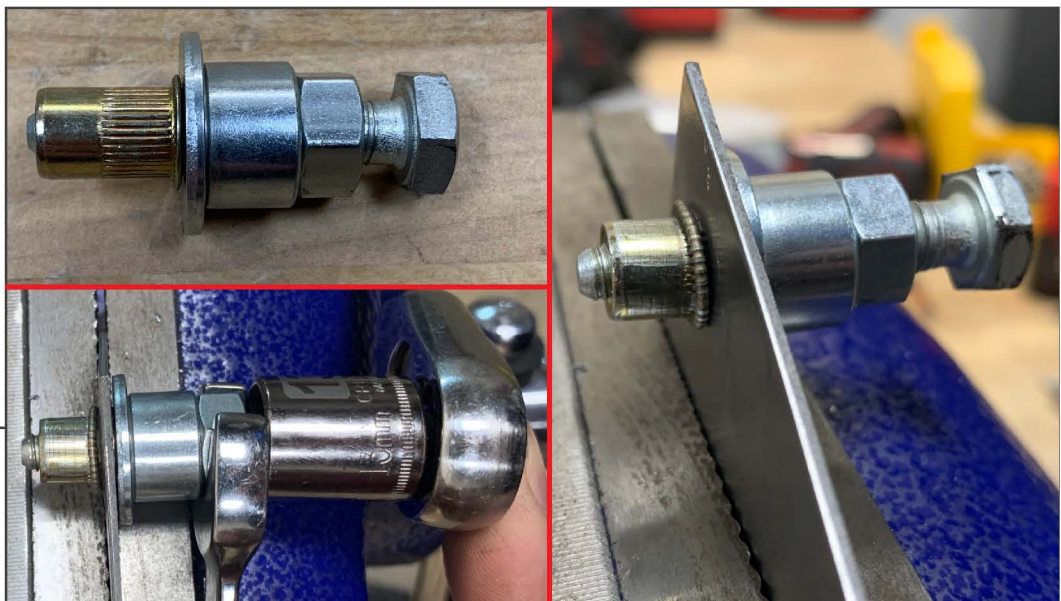
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STEP 1



Using a flat head screw driver or trim panel removal tool, remove the (5) push clips holding the rear fender liner to the vehicle. Then, firmly pull the stock fender away from the vehicle moving from front to back. Some of the factory plastic clips may break when removing the fenders, this is normal.

STEP 2



Understanding Rivnuts: Rivnuts provide solid mounting point when there is no access behind the mounting surface. When tightened, the rivnut collapses and clamps against the sheet metal of the vehicle creating a threaded hole. ****Note:** Do not over tighten the rivnut tool or you may damage the threads of the rivnut and/or the install tool. Thread the tool into the rivnut so that the tip of the tool is flush with the end of the rivnut. Insert the assembled tool into the pre-drilled hole. Hold the nut steady and turn the bolt clock-wise to tighten the rivnut. Once the rivnut is tight, turn the tool counter-clock-wise to remove. Repeat as need for additional holes.



STEP 3

Enlarging the (6) factory holes circled above using a 25/64" drill bit. Paint any exposed metal with touch up paint or clear nail polish. Then install the provided rivnuts into the enlarged holes. Reference Step 2 as needed.



STEP 4

Install the supplied foam to the fender before installation.

STEP 5



Install the fender using (6) M6 Allen Bolts, (6) M6 Flat Washers, (6) M6 Lock Washers.

STEP 6



With the fender flares secured to the vehicle, finish by installing the (2) self-tapping screws at the front of the rear fender.



STEP 7

Ensure all M6 hardware is tightened to 8 ft-lbs and all M8 hardware is tightened to 18 ft-lbs. Repeat steps 1-7 to the opposite side of the vehicle.

Installation is now complete.